



HOW TO SPRAY A BUMPER



DEGREASE Degrease the substrate with a waterbased System 20 degreaser.



SAND Abrade with 180-240 grit.



DEGREASE Degrease again.



WIPE SUBSTRATE Wipe the substrate with a tack rag.



READ INSTRUCTIONS After 20 mins, you are ready to shoot RAPTOR.

NOTES:

USE OF SOLVENT BASED DEGREASER CAN SWELL PLASTICS.

TOP TIPS:



An anti-static, anti-silicone degreaser that removes contaminants including wax, grease and silicones.



Good preparation is essential. Refer to "Substrate Preparation - Bare Plastic" video

6



Any hard to reach areas should be abraded by hand with a fine scuff pad.



Bare plastic requires 1-2 coats of RAPTOR Adhesion Promoter. It can be painted over after 20 mins.

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