

# RAPTOR Roll Bar & Chassis Black

Version: 2.0 Date of issue: March 2024

## TECHNICAL DATASHEET

A professional quality paint, ideal for use on roll bars and chassis or any vehicle surface that needs additional protection from impact, abrasion, UV, corrosion and water damage. RAPTOR Roll Bar & Chassis advanced formula resists temperatures up to 250°F

- Heat resistant up to 250°F
- Self priming
- Professional quality

Product	Order Code	Format	Shelf Life
RAPTOR Roll Bar & Chassis Gloss Black	UP4900	10oz Aerosol	2 years
RAPTOR Roll Bar & Chassis Satin Black	UP4901	10oz Aerosol	2 years

## APPLICATION INFORMATION



FOR PPE  
RECOMMENDATIONS  
REFER TO SDS

**IMPORTANT: FOR PROFESSIONAL USE ONLY. Read full instructions before use.** This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the safety data sheet for full handling instructions and personal protection information.

### Surface Preparation



#### Substrate

- Bare steel
- Aluminium
- Galvanised and zinc coated sheets
- Fully cured paint
- Polyester bodyfillers and G.R.P

#### Degreaser

#### Abrasion

- P180-P220 before application
- P400-P600 for primed surface
- P800-Scotch pad for cured paint

#### HOW TO USE:

1. Clean and degrease. Mask areas as required.
2. Sand surface with P180-P220 sandpaper and reclean.
- If primed, sand with P400-P600 sandpaper & reclean.
3. Thoroughly shake can for at least 2 mins before use.
4. Always wear safety goggles and rubber gloves before spraying.
5. Apply 2 coats @ 6-10 inches from surface, waiting 5-10 mins between coats.
6. To clean – invert can and spray until only propellant sprays.
7. Touch dry in 30 mins at 70°F. Allow to dry overnight before use.

### Mixing



Shake the aerosol can for at least 2 minutes before use. Reshake for 30 seconds between coats.

### Application



<b>Application Temperature</b>	70 °F
<b>Distance from the surface</b>	15-25 cm / 6-10 inches
<b>Flash-off at 70°F</b>	10 mins
<b>Dust Free at 70°F</b>	30 mins
<b>Number of Coats</b>	2-3
<b>Overcoating</b>	Up to 4 hours, If allowed to dry longer than 4 hours, wait 7 days for paint to cure then abrade with P800- Scotch pad

## TECHNICAL INFORMATION

### Physical properties



<b>Appearance</b>	aerosol.
<b>Color</b>	Black

### Storage



Aerosol cans should be stored for two hours at room temperature before use. For long term storage, keep in a dry well ventilated area and away from direct sunlight and frost. To clear the nozzle and maximise the lifespan of your aerosol, always invert the can and spray upside down for a few seconds after each use. Should the nozzle become blocked, remove it from the can and soak it in gentle thinners.

Protect from sunlight. Do not expose to temperatures exceeding 122 °F. Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool. Keep only in original container.

<b>Recommended storage temperature</b>	41 - 77 °F
--	------------

### Associated Products



Product	Order Code	Format
RAPTOR Roll Bar & Chassis Gloss Black	UP4900	10oz Aerosol
RAPTOR Roll Bar & Chassis Satin Black	UP4901	10oz Aerosol